

Tuesday, August 29, 2017 10:46:50 AM

Page 1

Reference:

QC
Quality Control

Work Order ID 165792

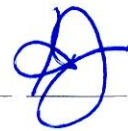
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165792

Page 2

Item ID: D4942-3 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Protector, Fwd
Start Date: 8/29/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 9/1/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.02							DAS 38 9-89
Quality Control									AUG 30 2017
130	Identify as per dwg & Stock Location: <u>515240A</u>	0.00							
130									
Packaging	Memo	0.00							DAS 6 9-89
Packaging									AUG 31 2017
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.10							
Quality Control									17/9/16 

DAS
21
9-89
AUG 31 2017

Picklist Print

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Work Order ID: 165792

165792

Parent Item: D4942-3

D4942-3

Parent Item Name: Protector, Fwd

Start Date: 8/29/2017

Required Date: 9/1/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.02.05 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased			No	100	sf	3,198.340	7.343	7.729474			DAS 40 9-89

MI FXS 125-F60029-04

GE PLASTICS LEXAN SHEET (DARK GREY)

17/08/30

Location

Loc Qty

Loc Code

mat

911.9

m137737

911.9

MAT018

2286.44

m137737

2286.44

7.8

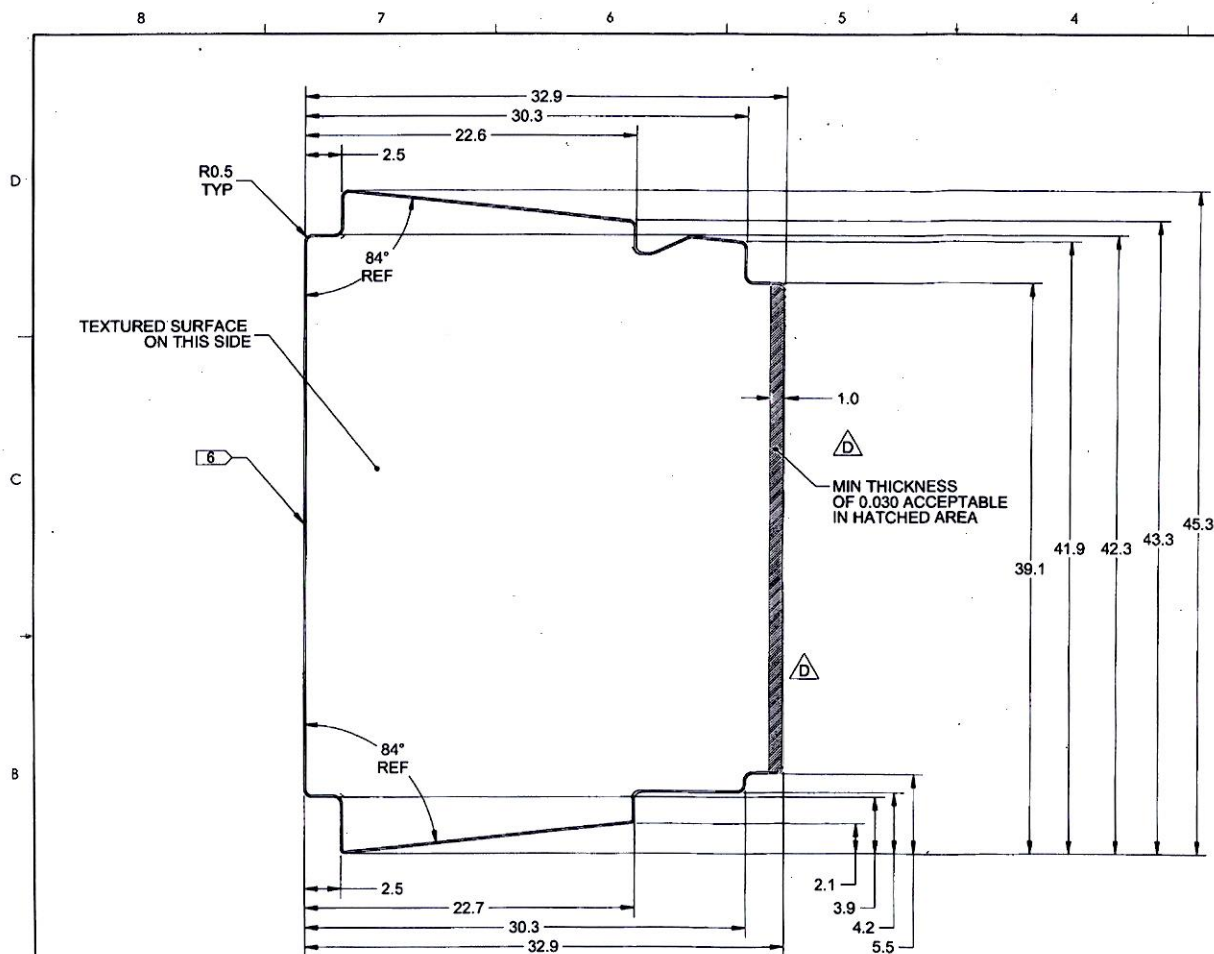
DART AEROSPACE LTD		Work Order: 165722
Description:		Part Number:
Inspection Dwg:	Rev:	Page 1 of 1

INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
CNC						
6.2	+/- 0,030	6,220			UDC-02	
6.3	+/- 0,030	6,315			Tape	
27.9	+/- 0,030	27,307				
27.4	+/- 0,030	27,42				
33.5	+/- 0,030	33,51				
33.9	+/- 0,030	33,904				
35.1	+/- 0,030	35,120				
35.4	+/- 0,030	35,41				
41.2	+/- 0,030	41,217				
42.1	+/- 0,030	42,118				
24.9	+/- 0,030	24,915				
22.0	+/- 0,030	22,012				
21.8	+/- 0,030	21,813				
20.9	+/- 0,030	20,914				
20.8	+/- 0,030	20,812				
Manual Milling						
18.1	+/- 0,030	18,121				
5.7	+/- 0,030	5,722				
6.4	+/- 0,030	6,412				
2.2	+/- 0,030	2,213				
7.0	+/- 0,030	7,014				
19.1	+/- 0,030	19,114				
19.8	+/- 0,030	19,81				
20.7	+/- 0,030	20,7				
21.2	+/- 0,030	21,2				
0,125	+/- 0,010	0,125				

Measured by:	Audited by:	Preliminary Approval:
Date: 17/08/30	Date: 11/09/17	Date:

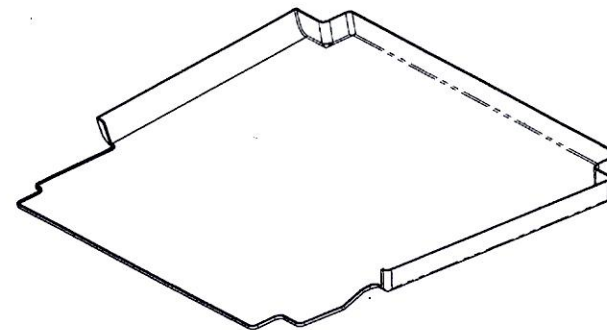
Rev	Date	Change	Revised by	Approved
A	14.07.14	New Issue	KJ	



D4942-1 FLOOR PROTECTOR

NOTES:

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
REF DART SPEC MLEXX.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.4
- 7) WEIGHT: 6.6 lbs
- 8) THERMOFORM PER QSI.022 USING MOLD DT9994
TRIM PER MOLD LEAVING FINISHED EDGES
- 9) MINIMUM THICKNESS AFTER FORMING IS 0.070" EXCEPT AS INDICATED

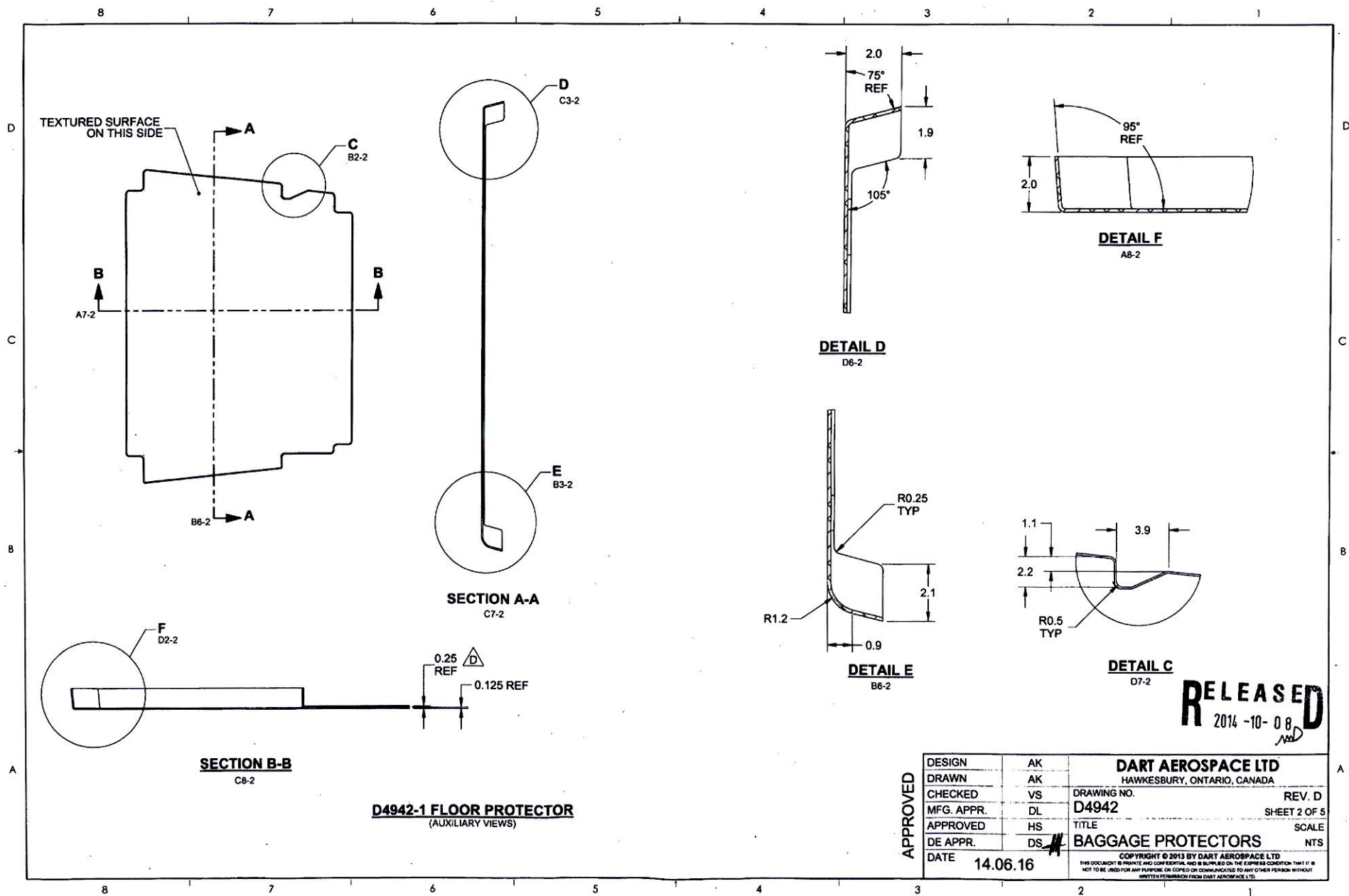


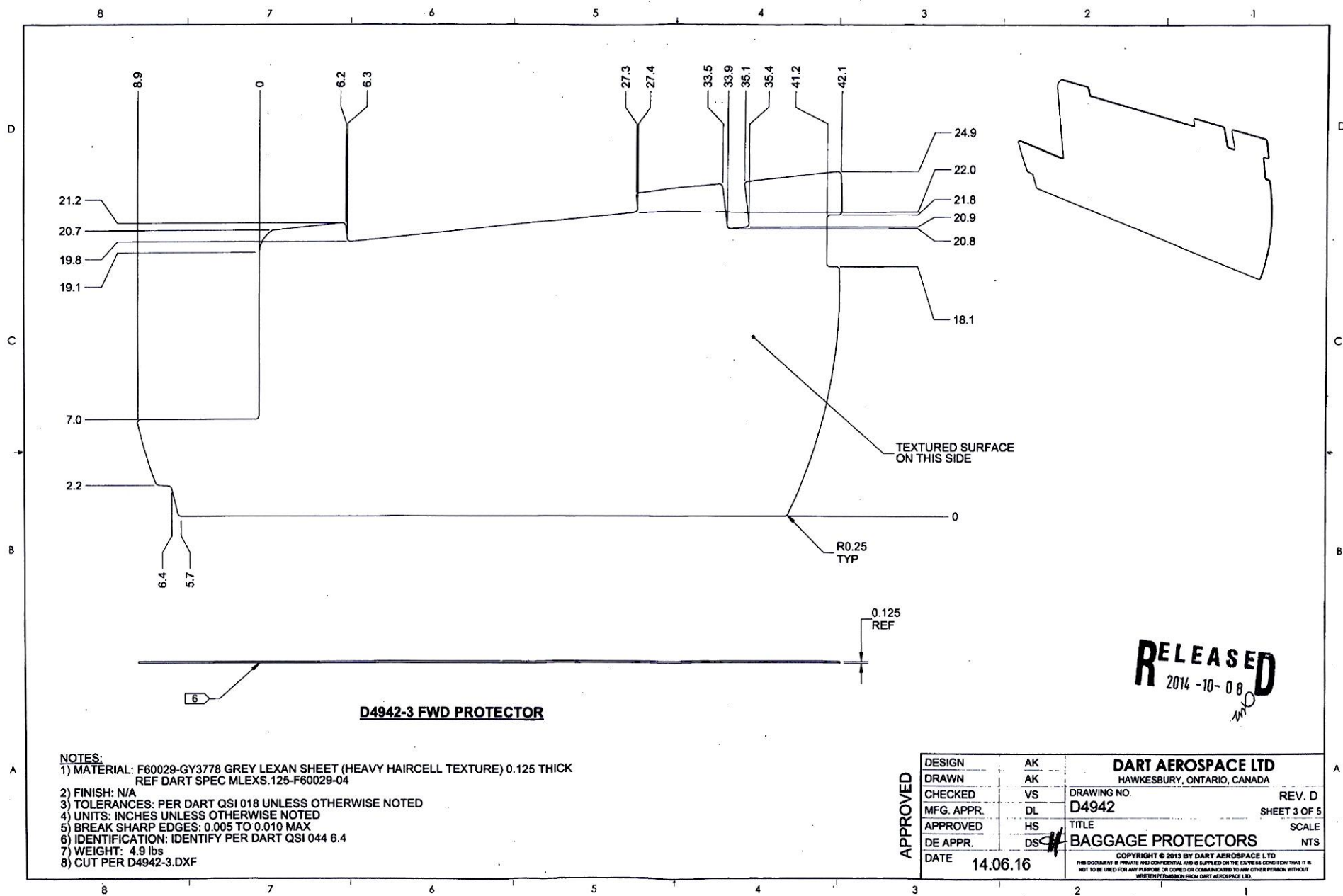
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WITHOUT NOTICE
WORK ORDER
NO. 165792

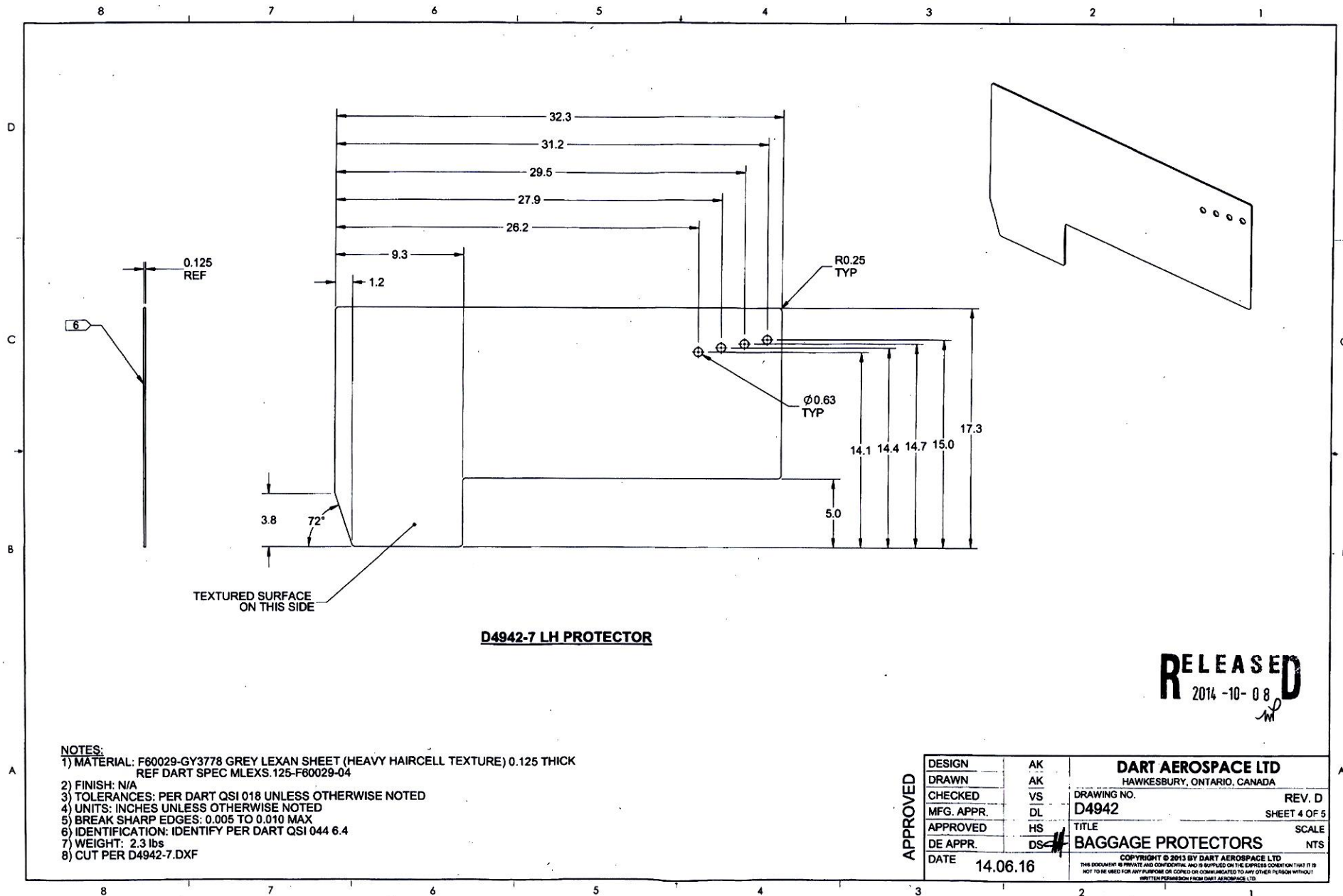
AUG 29 2014 RELEASED
2014-10-08

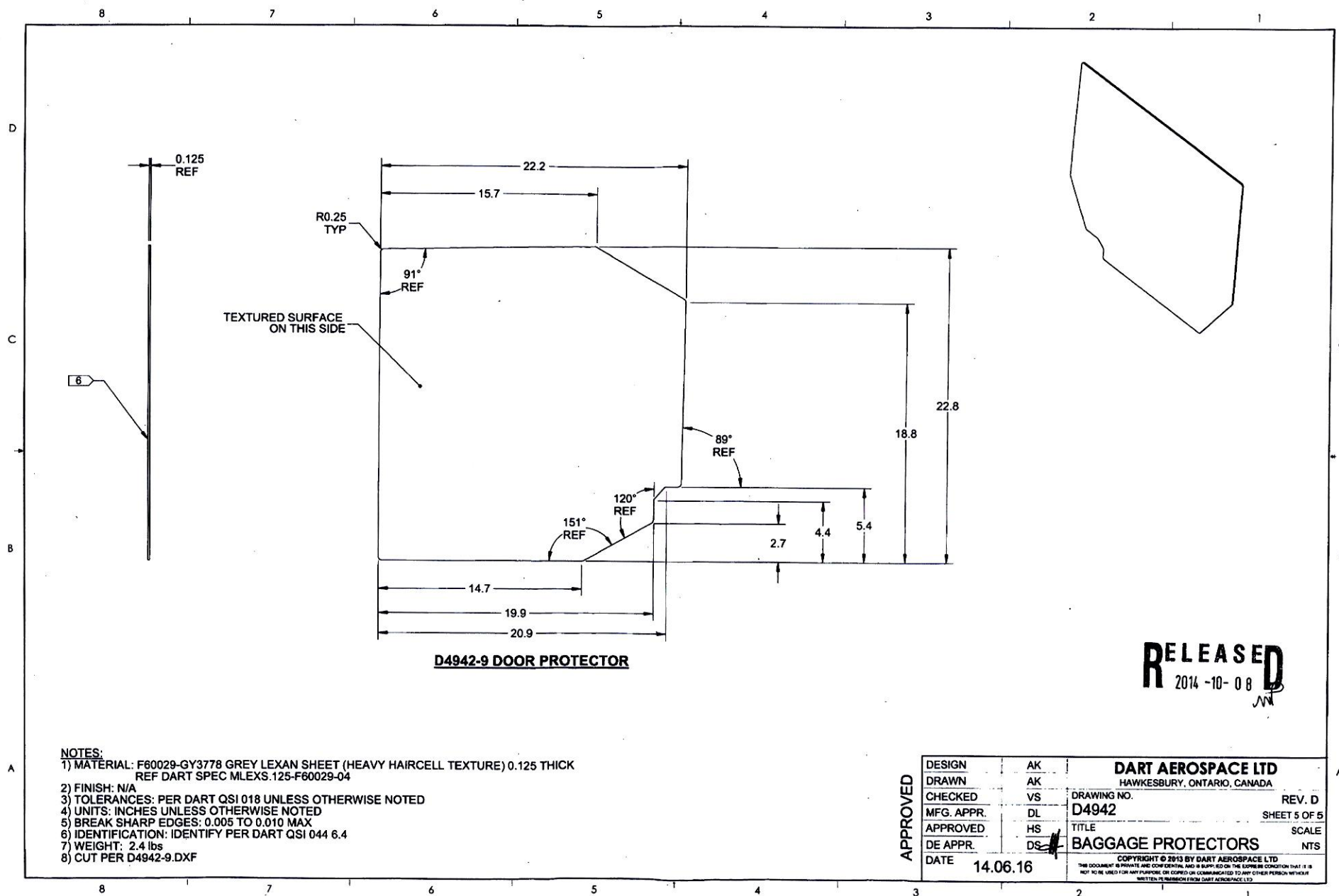
D	MODIFIED D4942-1 (ZN, C5-1). ADDED DIMENSION (ZN A8-2). ADDED NOTE FOR MINIMUM ACCEPTABLE THICKNESS (ZN C5-1)	AK	14.10.07
C	REVISED OVERALL DIMENSIONS OF D4942-3/-9 TO ACHIEVE A BETTER FIT (ZN C8-3, ZN C5-5). REMOVED D4942-5 ADDED HOLES TO D4942-7 (ZN C4-4). REVISED WEIGHTS OF D4942-1/-3/-7/-9 (NOTE 7 SHEETS 1, 3, 4, 5)	AK	14.06.16
B	REVISED OVERALL DIMENSIONS OF D4942-1	AK	14.02.12
A	NEW ISSUE	AK	13.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN	AK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4942 REV. D SHEET 1 OF 5 TITLE BAGGAGE PROTECTORS SCALE NTS COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	
DRAWN	AK		
CHECKED	VS		
MFG. APPR.	DL		
APPROVED	HS		
DE APPR.	DS		
DATE	14.06.16		

APPROVED









NOTES:

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
REF DART SPEC MLEXS.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.4
- 7) WEIGHT: 2.4 lbs
- 8) CUT PER D4942-9.DXF

APPROVED

DESIGN	AK	DART AEROSPACE LTD	
DRAWN	AK	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VS	DRAWING NO.	REV. D
MFG. APPR.	DL	D4942	SHEET 5 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	BAGGAGE PROTECTORS	NTS
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